

# POORLY DOCUMENTED OR INCONSISTENT CONTROL SYSTEMS ACROSS SITES CREATE DOWNTIME, RISK & INEFFICIENCY



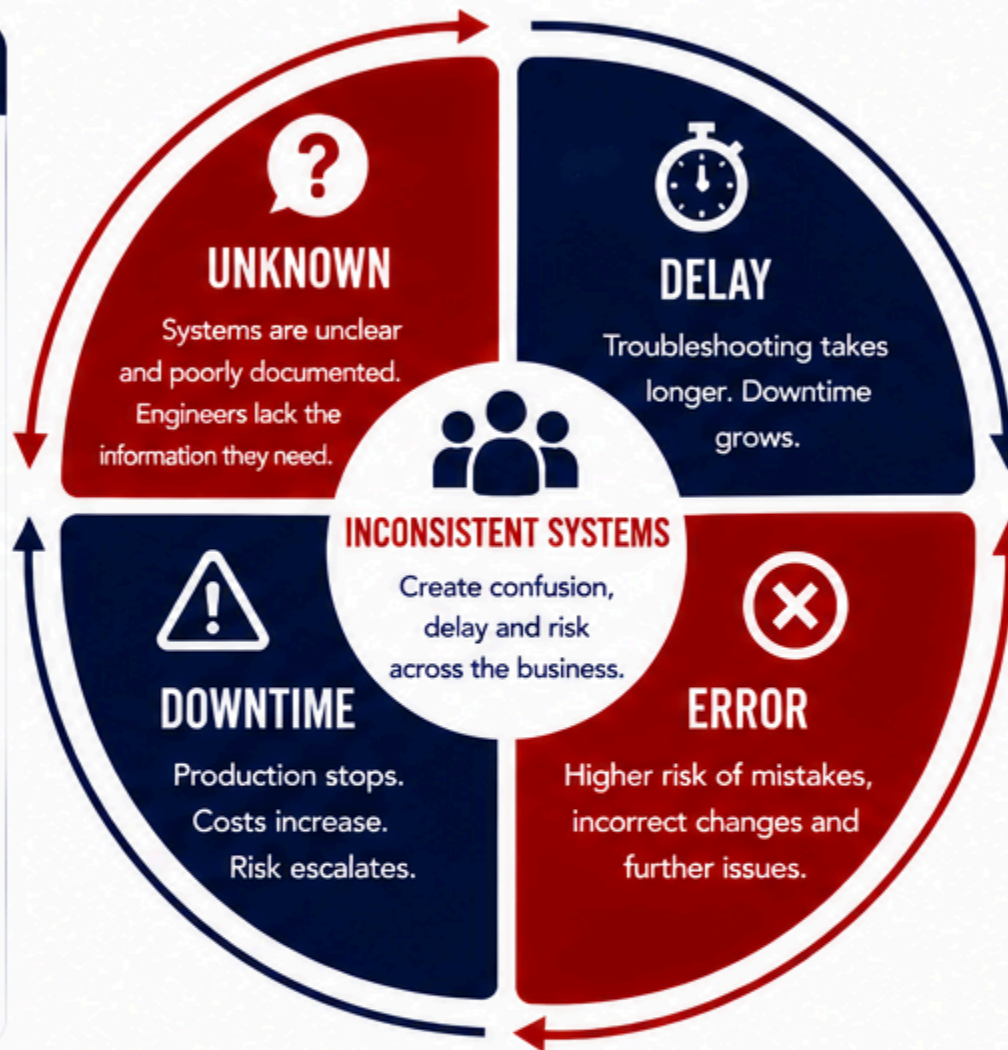
Inconsistent automation infrastructure makes systems harder to understand, harder to support and riskier to operate.

## THE IMPACT

-  Slower fault finding
-  Increased downtime
-  Higher maintenance costs
-  Knowledge dependency
-  Difficult to scale or standardise
-  Greater operational and safety risk

## THE ROOT CAUSES

-  Outdated, missing or incomplete documentation
-  Inconsistent PLC code and programming standards
-  Different panel designs and standards across sites
-  Lack of revision control and version tracking
-  Poor system visibility and documentation structure



## THE SOLUTION

-  Maintain accurate, up-to-date documentation for every system
-  Standardise PLC code structures and naming conventions
-  Implement consistent panel design standards
-  Introduce revision control, backup management and change tracking
-  Improve system visibility and architecture documentation

### SIGNS YOUR SYSTEMS LACK STANDARDISATION

-  Different PLC standards across facilities
-  No consistent panel layouts
-  Drawings don't match reality
-  Engineers rely on memory
-  Upgrades take longer than expected

### THE RESULTS

-  **FASTER TROUBLESHOOTING**  
Engineers understand systems quicker and resolve issues faster.
-  **REDUCED DOWNTIME**  
Quicker recovery minimises production losses.
-  **LOWER MAINTENANCE COSTS**  
Less rework, fewer errors and more efficient maintenance.
-  **IMPROVED UNDERSTANDING**  
Clear documentation improves knowledge across teams.
-  **BETTER CONSISTENCY**  
Standardised systems deliver reliable performance across all sites.
-  **REDUCED DEPENDENCY**  
Knowledge is documented so systems are easier to support long term.



**IMPROVE DOCUMENTATION AND REDUCE OPERATIONAL RISK**  
Talk to an Engineer today.

Better documentation. Better systems. Better outcomes.



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Talk to an Engineer



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